












Date: Thursday, 04/09/2008 12:54:24 PM
User: Linda Lacelle

Process Sheet

| | | | |
|---|---|---|------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : HINGE DOOR PUSH-OUT WINDOW |
| Job Number | : 41812 | | |
| Estimate Number | : 13069 | | |
| P.O. Number | : | Part Number | : D35431 |
| This Issue | : 04/09/2008 S.O. No. : | Drawing Number | : D3543 REV.B |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : / / | Drawing Revision | : B |
| Previous Run | : 35722 | Material | : |
| Written By | : | Due Date | : 11/09/2008 |
| Checked & Approved By | : | Qty: | Um: Each |
| Comment | : Est Rev:A New Issue Rev B dwg 07-11-14 DD verified by:ec | | |
| Additional Product | | | |
| Job Number:  | | | |
| Seq. #: | Machine Or Operation: | Description : | |
| 1.0 | MACRLICS125 | 1/8" Polycast II Sheet | |
| |  |  | |
| Comment: Qty.: 1.7126 sf(s)/Unit Total : 6.8502 sf(s) Polycast II or plexiglass G .125" batch: <u>106174</u> <u>HB 8-9-4</u> | | | |
| 2.0 | WATER JET | FLOW WATER JET | |
| |  |  | |
| Comment: FLOW WATER JET 1-Cut as per Dwg D3543 Dwg Rev: <u>B</u> <u>HB 8-9-4</u> Prog Rev: <u>B</u> <u>(2)</u> 2-Deburr if necessary <u>S</u> | | | |
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE | |
| |  |  | |
| Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>HB 8-9-4</u> | | | |
| 4.0 | QC8 | SECOND CHECK | |
| |  |  | |
| Comment: SECOND CHECK <u>Soe/09/04 (2)</u> | | | |
| 5.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 | |
| |  |  | |
| Comment: SMALL & MEDIUM FAB RESOURCE 1 1-Deburr if necceray 2-Engrave P/N & B/N as per dwg D3543 <u>SAN 08/09/04 (2)</u> | | | |

Date: Thursday, 04/09/2008 12:54:25 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HINGE DOOR PUSH-OUT WINDOW

Job Number: 41812

Part Number: D35431

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/04 (2)

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Wrap window in plastic wrap

SAD 08/09/04 (2)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: ST 217

JS 08/09/05 (K2)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/09

Job Completion



MF 08-09-08

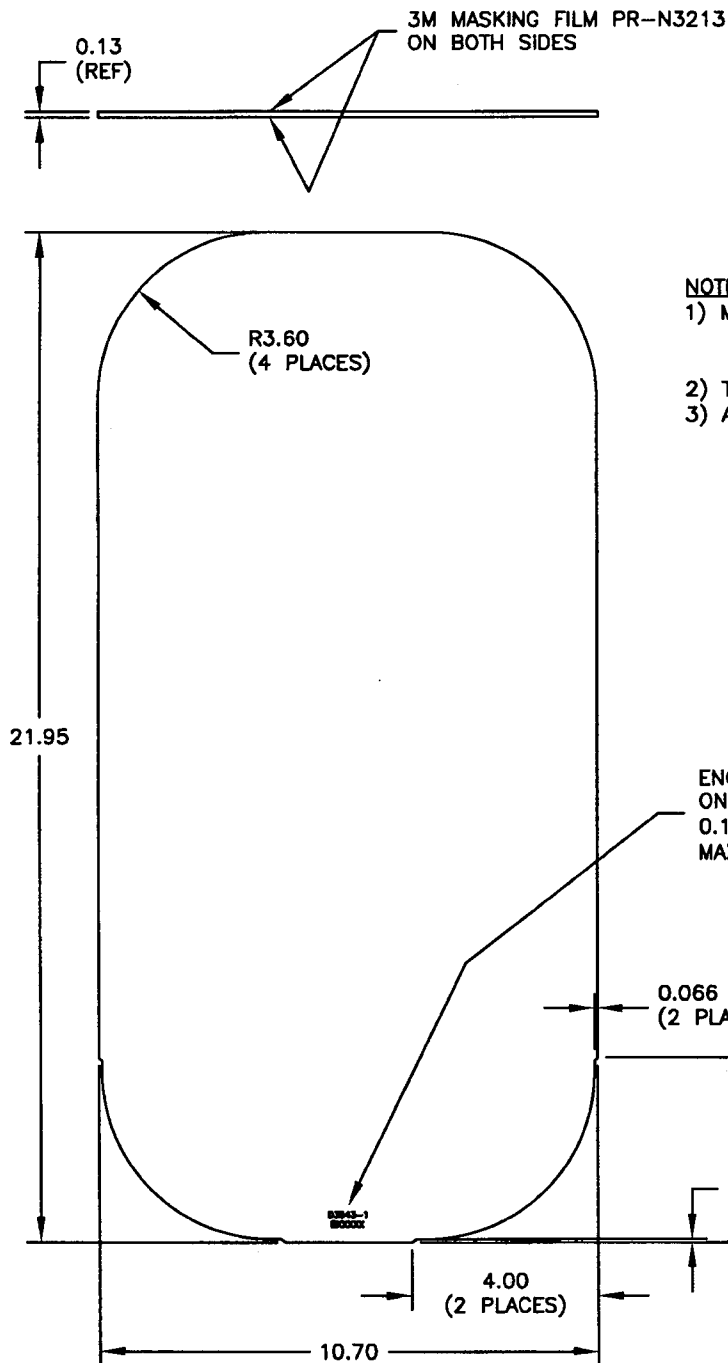


| | | | | |
|---------|----------|----------|--|--------------|
| DESIGN | BY | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | REV. B |
| CHECKED | BY | APPROVED | DRAWING NO. D3543 | SHEET 1 OF 2 |
| DATE | 06.11.24 | | TITLE HINGE DOOR PUSH-OUT WINDOW | SCALE 1:4 |
| A | 06.08.01 | | NEW ISSUE | |
| B | 06.11.24 | | REMOVE D3568-1 PLACARD; D3543-041 ASS'Y NOT REQUIRED ANYMORE | |

D3543-1 HINGE PANEL DOOR PUSH-OUT WINDOW

NOTES:

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS "G" CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125" THICK (REF DART SPEC. M-ACRYLIC-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES



ENGRAVE P/N D3543-1 AND B/N ON LOWER EDGE. USE 0.125" HIGH LETTERS TO MAXIMUM DEPTH OF 0.005"

RELEASED

06.12.12

DART

| | | | | |
|---------|--------------------|----------|--------------------|--|
| DESIGN | <i>[Signature]</i> | DRAWN BY | <i>[Signature]</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA |
| CHECKED | <i>[Signature]</i> | APPROVED | <i>[Signature]</i> | DRAWING NO. D3543 |
| DATE | 06.11.24 | | | REV. B SHEET 2 OF 2 |
| | | | | SCALE 1:4 |
| | | | | TITLE HINGE DOOR PUSH-OUT WINDOW |

RELEASED

06.12.12

D3543-3 HINGE DOOR PUSH-OUT WINDOW FRAME

NOTES:

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK ALUMINUM SHEET (REF. DART SPEC. M2024T3S.063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) IDENTIFY WITH DART P/N D3543-3 & B/N USING FINE POINT PERMANENT MARKER

